



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3595-063-450
Job Sheet 175319



Part No: D3595-063-450

Job Qty: 80 ea

Part Name: Rubber Cushion 0.63" Wide X 4.50" Long



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/3/18

Job Tracking No:

Due Date: 4/4/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A New Issue 07-08-07 JLM Verified By:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea	4/3/18	4/3/18	0.00	0.00	Start Up Waterjet		AL 18/04/03
100	Waterjet	60 pcs	4/4/18	4/4/18	0.01	0.55	Waterjet1		AL 18/04/03
110	QC	60 pcs	4/4/18	4/4/18	0.00	0.00	QC2 Waterjet-2		AL 18/04/03
120	QC	60 pcs	4/4/18	4/4/18	0.00	0.00	QC8-3		AL 18/04/03
130	Packaging	60 pcs	4/4/18	4/4/18	0.00	0.00	Packaging3	LB052	APR 06 2018
140	QC21-SA	60 Ea	4/4/18	4/4/18	0.00	0.00	QC21		APR 06 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MNEO80S.125	Neoprene Sheet 0.125	1.1760 sf (.0196 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MNEO80S.125	1	175	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Cross tube ☐ Small ☐ Water Jet ☐ od. Eng. Coord. ☐ re/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :		Step #:					
Description							
Dart Aerospace Ltd. 1270 Aberdeen Street Newbury, ON K4A 1K7 CANADA TEL: 1 813 832-5200 Email: sales@dartaero.com www.dartaero.com DART AEROSPACE Container No: S058135 Part: D3595-063-450 Job No: 175319 Serial No/Batch: S058135 Revision: Inspector: Date: 04/04/18							

175319

☒ **First Article** ☐ **Prototype**

Measured by: <u>ac</u>			Audited by: <u>EB</u>			Prototype Approval: N/A		
Date: <u>18/04/03</u>			Date: <u>APR 05 2010</u>			Date: N/A		
Rev	Date	Change				Revised by	Approved	
A	08.01.23	New Issue				KJ/EC/DD <u>JA</u>	<u>JS</u>	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					